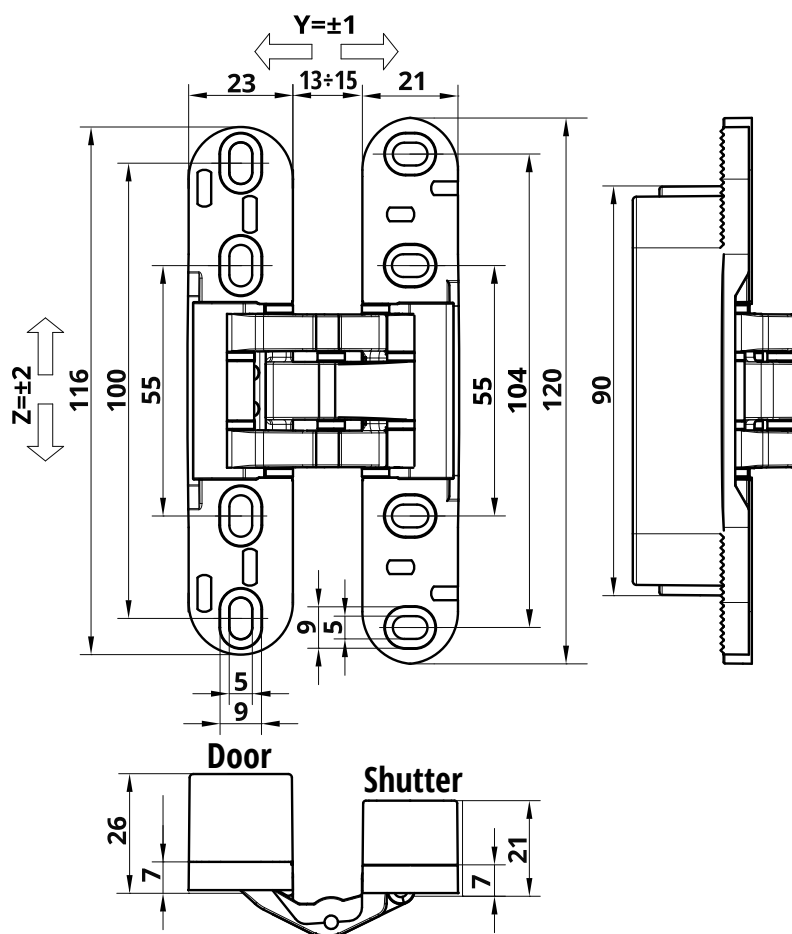


TECHNICAL SHEET INVISACTA IN232

Concealed hinge for flush doors



Technical features

- The hinge is suitable to be installed on doors and frames in wood and aluminium
- Material of hinge: zamak.
- Material of casing: thermoplastic polymer.
- Equipped with caps to conceal the screws.
- The hinge can be fitted right and left.
- Movement on 7 junction fulcrums equipped with bearing in plastic HT with high resistance and long life.
- Equipped with height and depth adjustments.
- Compatible with millings of IN230 and IN235 hinges.

Technical data

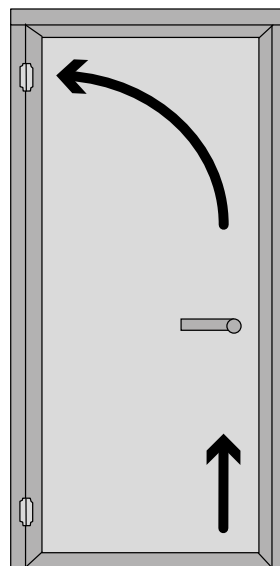
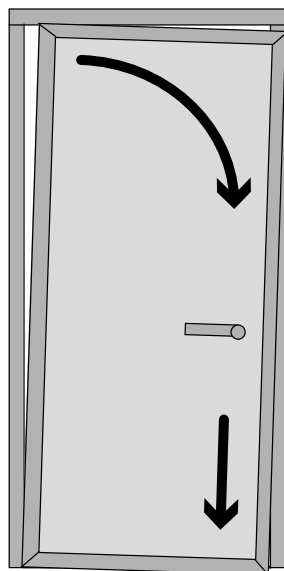
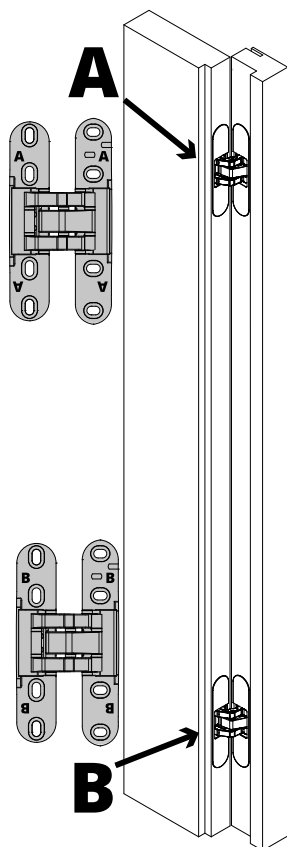
Capacity*	30 Kg.
Depth shutter side	26 mm
Depth frame side	21 mm
Door opening angle	180°
Height adjustment	± 2 mm
Depth adjustment	± 1 mm

* Tested with 90x210 cm doors - For more information on the number of hinges to be used according to the weight and dimension of the door, please see the loading charts available on the website www.otlav.it.

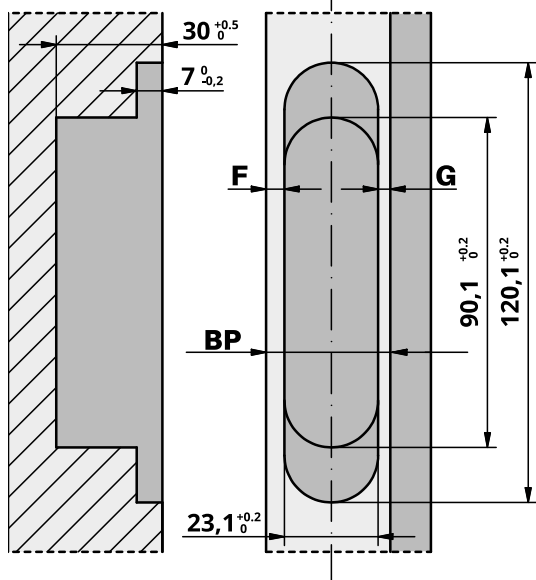
SIDE ADJUSTMENT

The hinge marked with the letter **"A"** must be installed at the top; the hinge marked with the letter **"B"** must be installed at the bottom.

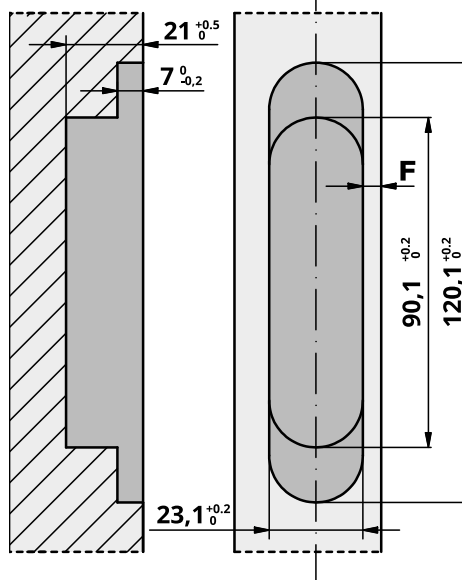
Once installed, it is natural for the door to drop slightly. If the IN232 hinges are installed correctly, it is possible to restore the door to its optimal position thanks to the difference between model **"A"** and **"B"**.



Milling on the shutter



Milling on the frame



BP	F	G
30	4	3
31	4	4
32	4	5
33	4	6
34	4	7
35	4	8
36	4	9
37	4	10
38	4	11
39	4	12
40	4	13